FRONTIER

Automatic flatbed die-cutter









U-Pack's Frontier F22 delivers unrivalled large sheet die-cutting quality and accuracy. Descending from a long line of U-Pack large format fully automatic flatbed die-cutters.

The F22 with its 1.4m x 1.7m maximum sheet size converts micro-flute to double wall, even warped board with ease.

Single operator with efficiency up to x20 manpower equivalency compared with handfed machines. Cut to print accuracy of +/-1mm brings unmatched productivity and quality to the sheet plant and display industries.

Die-cut-counted-stripped-stacked



Automatic flatbed die-cutter

Main features:

Unskilled operators can be trained in a day

Automated Die-Cut work is fully stripped, stacked and counted for ease of operation

Change from Micro Flute to Double Wall quickly and easily

Cut to print +/- 1mm

No need for separate stripping tools

Waste board is automatically removed without employing additional labour

Die-Form change takes less than 5 minutes

What can a Frontier do...

- Run Micro Flute up to Double Wall corrugated
- Multiple outs FULLY stripped with NO tagging
- Operator safe and friendly machine
- Large sheet size 1.7m x 1.4m
- Now faster, up to 1800 sheets per hour cycle speed with one operator.
- Ideal for complicated parts fully stripped, no tags
- Highest quality die-cutting and creasing
- Cuts up to 9mm double wall corrugated
- Runs warped board with ease
- Job change and set up in minutes
- Low tooling cost
- One operator only
- Precise cut to print registration
- Compact design for space saving
- User-friendly controls
- Low maintenance
- No make-ready necessary
- Competitive and affordable

Speed & board size

Cycles/hour 1800

Sheet size (max) 1700 x 1400mm

Board max thickness, micro-flute up to 9mm D/W

Larger sizes are available to order.

Floor area & height

L. 7460mm including pre-loader, W. 3680mm including walkway

Machine height 2760mm machine, additional 1067mm for waste extraction

Weight

14,300kg

Power & services

Electric power to machine 40amp, Extraction system 40amp. 380/450v 50/60Hz

Compressed air, 60cfm 7bar (100psi) Clean & dry.
Waste removal 9,000cfm (15,300 cubic m/hr) 400mm diameter steel ducting.

S-Drive transmission

U-Pack's latest S-Drive has increased power rating and motion efficiency.

This power-drive transmission system is simple, reliable and easy to maintain.

With its unique harmonic acceleration/deceleration drive powering the entire Frontier cutting, feeding and discharge systems with a single motor.

All functions are positively linked by drive chains, eliminating any collision risk. U-Pack's S-drive is easy to understand and maintain.

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New vacuum takeoff head, higher vacuum, guicker response for higher cycle speed.

Upgrades and new features 2024

- Reduced reciprocal cutting bed weight to 50% for increased cycle speed.
- Better machine systems monitoring.
- 4. Simpler operator controls.
- Improved pneumatics and electrical maintenance accessibility.
- 6. Modular folding design for shipping container delivery.
- 7. Quick reassembly at customer
- 8. No expensive large shipping crates, everything packed into one secure 20' container.
- 9. Forklifted, easy to move, no cranage required.
- 10. A heavier engineered press section for higher precision.
- 11. Increased sleeve wear.
- 12. Overall length reduced by 2m due to new integrated pre-loader design.
- 13. Greater use of sealed for life bearings.
- 14. Internet connected diagnostics.
- Larger HMI touch screen. 15.
- 16. Hard chromed press rollers, noncorroding and easier sleeve slide, change over.
- 17. New bed suction vacuum suction cups, stronger grip, quicker performance.
- 18. Fully enclosed with aluminium roof cover reduces noise.
- 19. Extended warranty to 2 years
- 20. Last, but not least, unique beautiful, anodized aluminium exterior finish.